

Work Order ID 56571

Monday, March 01, 2010 2:58:45 PM



Page 1

Item ID: D3783-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Longitudinal Brace Assembly

Start Date: 3/2/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/15/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: mf

Date: 10-3-1

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3783

Rev A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3783

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

GS 10/03/29 (6)

GS 10/03/29 (6)

S 10/03/29

(46)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location 249A

0.00



Packaging

Memo

0.00

Packaging

PO 14/3/29 (6)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/01 HJ

PO 10-3-29 (6)

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Picklist Print

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Page 1

Work Order ID: 56571

Parent Item: D3783-043

Parent Item Name: Longitudinal Brace Assembly

Start Date: 3/2/2010

Required Date: 3/15/2010

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.a as per dwg DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-13A		Purchased	No			110	Each	56.0000	6.0000			
Bolt												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

56

104936

3

108167

8

110363

14

112492

10

113237

21

AN960JD516

Q51017 NAS1149DO5631 M113524
Purchased No (12X)

110

Each

0.0000

12.0000

Washer

D3765-1

Manufactured

No

110

Each

4.0000

6.0000

Clevis

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

42766

4

D3769-3

Manufactured

No

110

Each

0.0000

6.0000

Tube

B42961 (2X)

B56665 (4X)

EP510/03/29
M114181 (6X)

EP510/03/29
EP510/03/29

56421 (4X)

EP510/03/29

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Required Date: 3/15/2010

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Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5		Purchased	No			110	Each	391.0000	6.0000			



Nut

Handwritten signature and date: 3/30/03/29

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	390	
110382	10	
111636	1	
112314	16	
113523	163	
113537	200	
Main Warehouse		
ST139	1	
112314	1	

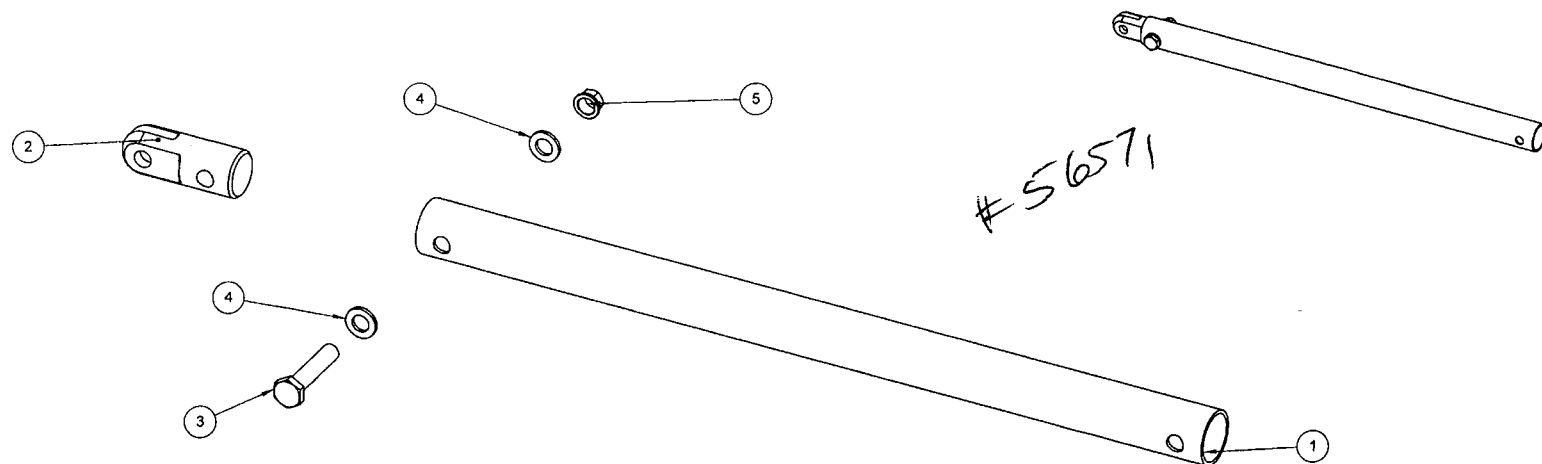
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D3783-043 LONGITUDINAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D0568J	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

RELEASED
08-06-16

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.41 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3783 REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE BRACE ASSEMBLY SCALE NTS
DE APPR.	<i>[Signature]</i>	
DATE	08.06.04	

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